

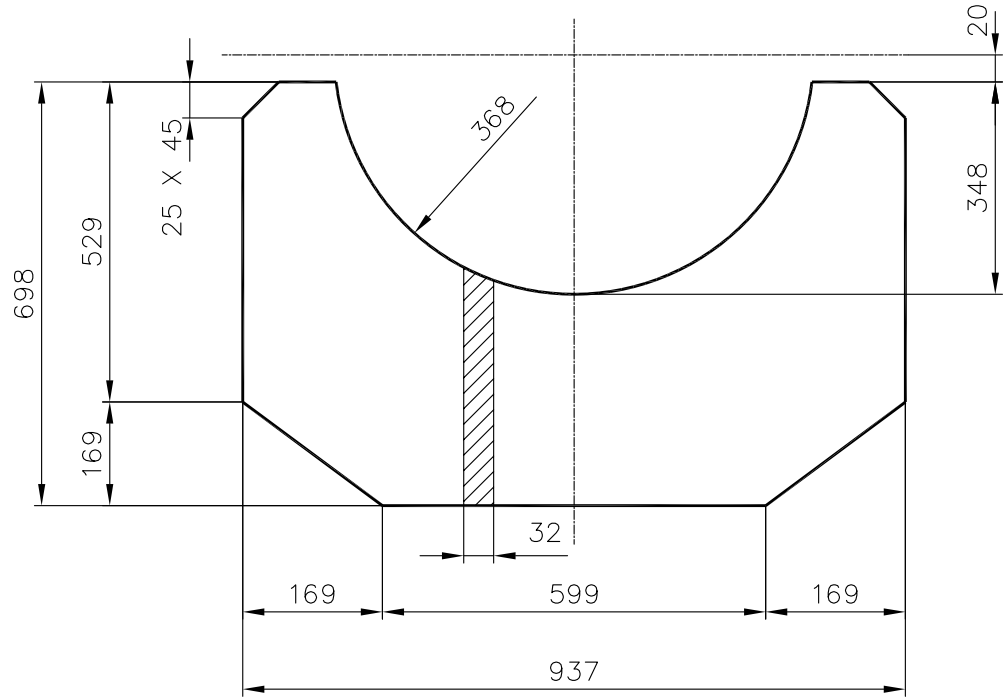
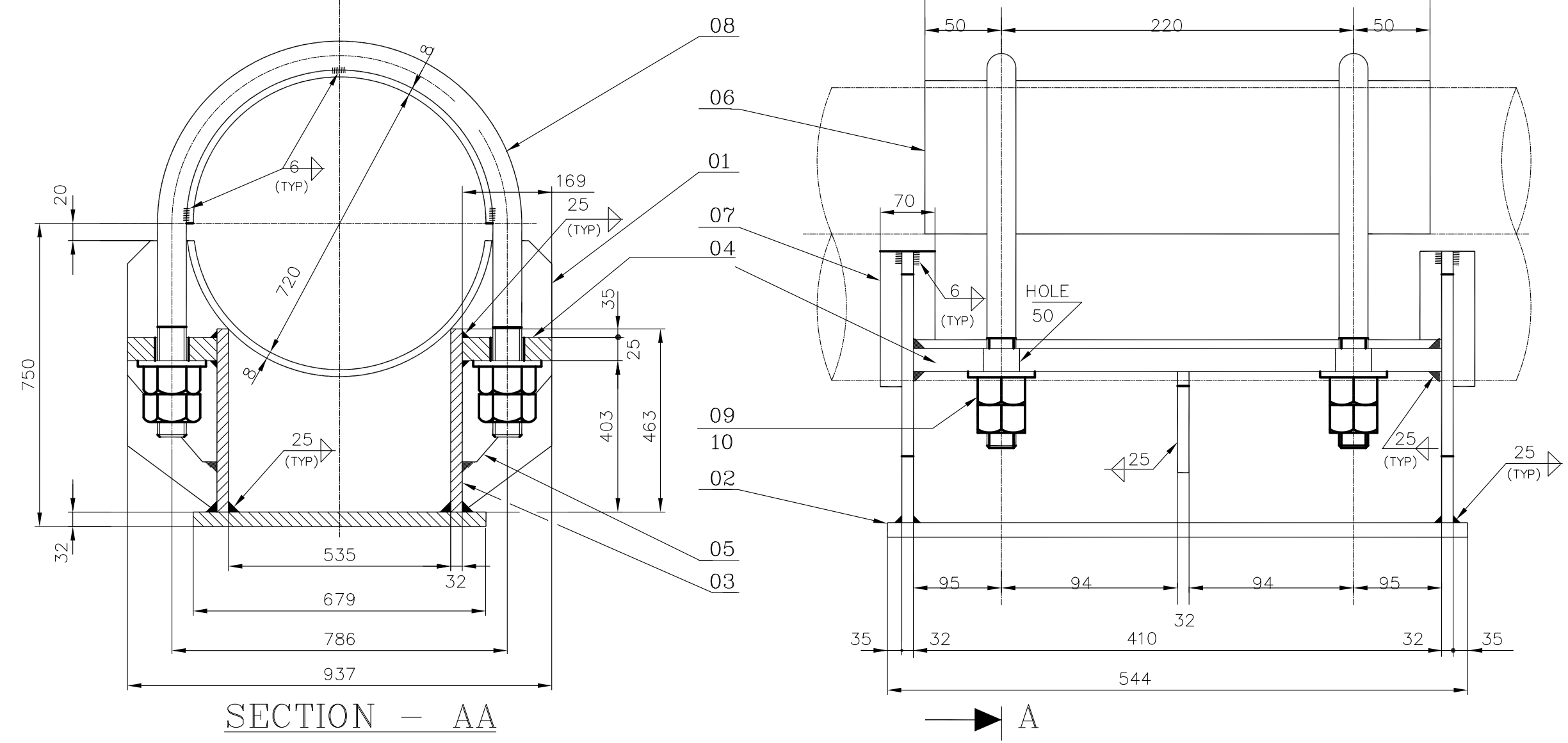
DRAWING No. 2-80-830-11711

ALL DIMENSIONS ARE IN MILLIMETRES

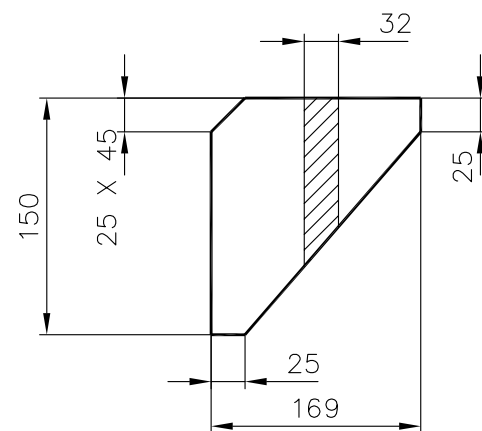
NOTES: -

01 FOR NOTES REFER DRAWING NO.4-80-800-34106

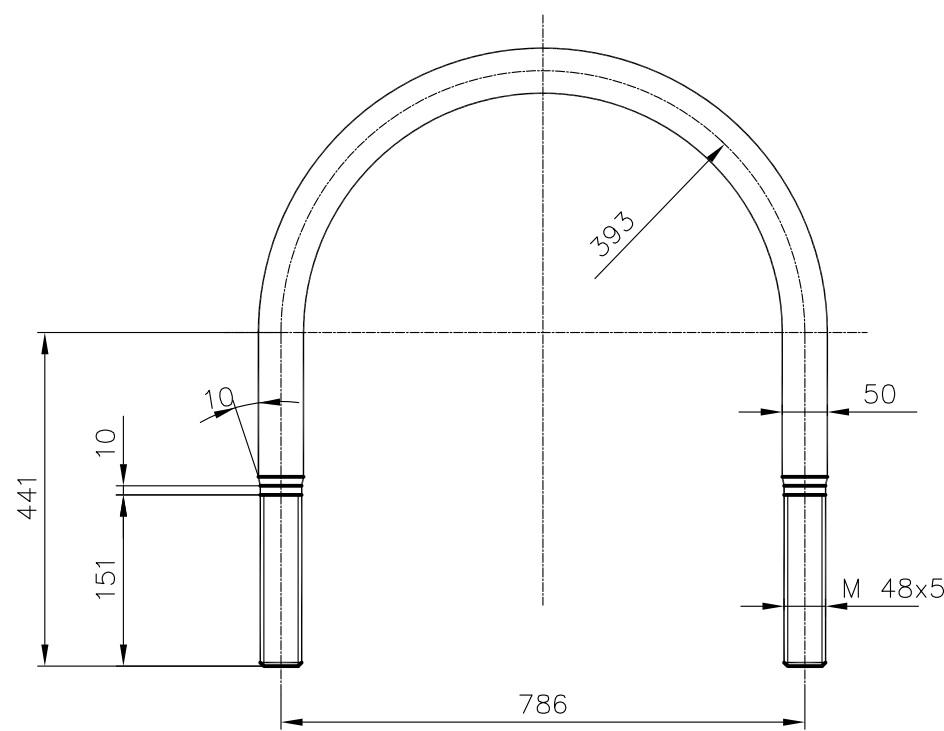
DESIGN LOAD : 12000KG
DESIGN TEMP. : 540 °C



ITEM No.01



ITEM No.05



ITEM No.08

NOTES: -

01. METRIC SCREW THREADS AS PER IS: 4218.

REV	DATE	ALTD	REV	DATE	ALTD	REV	DATE	ALTD
ZONE		CHD	ZONE		CHD	ZONE		CHD

10	PUNCHED WASHER M48	4-80-999-99026	14	159422680000 SA387Gr22CL2 413245004800	C	0.400
09	NUT M48 X 5	4-80-999-99045	04	SA194Gr7		1.240
08	'U' ROD M48 x 5 ROD DIA50 ; L=2117	2-80-830-11711		153393080000 SA182GrF22CL3	P	32.624
07	PAD PLATE-2 PL 8THKX70X1095	2-80-830-11711		159422670000 SA387Gr22CL2	P	4.814
06	PAD PLATE-1 PL 8THKX320X1135	2-80-830-11711		159422670000 SA387Gr22CL2	P	22.809
05	STIFFNER PLATE PL 32THKX169X150	2-80-830-11711		159422710000 SA387Gr22CL2	P	4.029
04	FIXING PLATE PL 25THKX169X410	2-80-830-11711		159422700000 SA387Gr22CL2	P	12.827
03	VERTICAL PLATE PL 32THKX463X410	2-80-830-11711		159422710000 SA387Gr22CL2	P	47.685
02	BOTTOM PLATE PL 32THKX679X544	2-80-830-11711		159422710000 SA387Gr22CL2	P	92.787
01	SIDE PLATE PL 32THKX698X937	2-80-830-11711		159422710000 SA387Gr22CL2	P	107.221
ITEM NO.	DESCRIPTION	DRAWING NO.	NO. VAR NO.	MATL CODE MATL SPECN	A C	UNIT WT. QTY.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT LPBP- H01

DRN	NAME DINESH	SIGN	DATE 14.05.12	NO OF ITEMS
CHD	MRK		14.05.12	
APPD	M.MANO		14.05.12	

DEPT.	GRADE OF UN TOL. DIM C/M/F	SCALE NTS	WEIGHT (Kg). 545.516	NAME OF ORIGINAL ORGANISATION	ITEM No.
TITLE SHOCK ABSORBER CLAMP FOR PIPE OD 711.2 (AS)				CARD CODE U 01	REV 00